

**Accessory installation is the responsibility of the customer.  
Motorcycle Adventure Products and Hepco & Becker accept no  
responsibility for matters arising from the use of these recommendations.**



**English Translation**

Web Site: [www.hepco-becker.de](http://www.hepco-becker.de)

**HB-650.381**

**Side Carrier & rear Rack Frame Set  
SUZUKI DR650 ... all from 96**

*"Please read in conjunction with the  
factory instructions & illustrations  
supplied!"*

**NB: If you feel that you do not have the necessary skills or  
tools to fit this kit we recommend you consult your local dealer!  
If you are unsure, please contact us!**

**The kit covers the following parts:**

- |  |  |
|--|--|
| 1 luggage carrier left                     | 8 washers $\text{Æ}$ 8.4 mm                            |
| 1 luggage carrier right                    | 3 aluminum spacers $\text{Æ}$ 18 x $\text{Æ}$ 9 x 7 mm |
| rear rack                                  | 4 truss head screws M 6 x 20                           |
| 1 reinforcement handle (cross brace)       | 4 self locking nuts M 6                                |
| 2 socket-head cap screws M 8 x 30          | 4 washers $\text{Æ}$ 6.4 mm                            |
| 1 socket-head cap screw M 8 x 100          | 1 steel spacers $\text{Æ}$ 15 x $\text{Æ}$ 11 x 70 mm  |
| 1 socket-head cap screw M 8 x 80           | 1 steel spacers $\text{Æ}$ 15 x $\text{Æ}$ 11 x 50 mm  |
| 2 Indicator mounting arms (to clear cases) |  |



**Assembling instructions:**

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Adventure Products**

**For more information of this or any other product please contact on:**

**LANDLINE: +61 7 3139 0387 or**

**E-MAIL: [info@motorcycleadventure.com.au](mailto:info@motorcycleadventure.com.au)**

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### **Preparatory work**

Demount the following parts:

Seat, cowls, hand grips and rear turn signals

### **Assembly of the Rear Rack**

The Rear Rack is installed at former mounting points of the hand grips, note however at the rear attachment points, an aluminum spacers  $\odot 18 \times \odot 9 \times 7$  mm are added between.

### **Assembly of the Left Side Case Frame**

**front lower:** The pillion foot peg arms are dismantled from the framework. The front tubing mount of the Side Case Frame is installed at the upper attachment between pillion foot peg arms and frame with the original screws. At the lower attachment two Washers 0,8.4 mm are inserted as spacer between the other joints.

**front upper:** · Connect the front upper mounting point of the Side Case Frame to the front mount of the Rear Rack with an aluminum spacer between the rack & frame joint. Using a socket-head cap screw M 8 x 30 together with washer 0,8.4 mm.

**rear upper:** Connect at the rear attachment prop of the Rear Rack with the socket-head cap screw provided M 8 x 30 together with washer 0,8.4 mm.

### **Assembly of the Left Side Case Frame**

**front lower:** The pillion foot peg arms are dismantled from the framework. The front tubing mount of the Side Case Frame is installed at the upper attachment between pillion foot peg arms and frame with the original screws. At the lower attachment two Washers 0,8.4 mm are inserted as spacer between the other joints.

**front upper:** · The upper front mounting point of the Side Case Frame is bolted at the front prop of the Rear Rack using the socket-head cap screw M 8 x 80 together with washer 0,8.4 mm and the steel spacer 0 15 x 0 11 x 50 mm.

*(This pushes out the side frame to clear exhaust)*

**rear upper:** Bolt the rear mounting strap of the Side Case Frame at the rear flat steel bar prop of the Rear Rack using the socket-head cap screw M 8 x 10 mm together with washer 8.4 mm and the 70 mm steel spacer.

*(This pushes out the side frame to clear exhaust)*

**Rear Bow (cross brace):** This is installed across the back using the small lateral latches points on each Side Case Frame (in driving direction seen - before it) using the truss head screws M 6 x 20. It runs around the rear outside of the rear guard and be fastened to the number sign mounting plate with the original screws.

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### **Assembly of the turn signals**

Depending on the luggage, the indicators are screwed on directly to the holes in the rear support props of the Rear Rack, you will need to reroute the wiring loom accordingly.

Depending on the luggage used, you may need to further extend the indicators (*eg. If using ALU standard cases where lid hinges forward it may fowl the left side indicator*), for this two support arms are included.

**(A Local Tip!)** There are two options here.

- 1) Use the arms; you will most likely have to extend wiring.
- 2) Leave right indicator on Rear rack as with the exhaust pipe spacing there is no normally clearance issue on that side. Then either use a smaller indicator on the left side (after market) or possibly remove the indicator spacer so it sits in closer. (Really it is up to you here!)

### **Completion**

Remount cowls (side covers) and the seat and then ...

**Check all screw connections after the assembly for tightness / tension! Please consider our attached service information.**

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\*\*\* This is a machine translation; no guarantee is made of its accuracy.

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