

**Accessory installation is the responsibility of the customer.  
Motorcycle Adventure Products and Hepco & Becker accept no  
responsibility for matters arising from the use of these recommendations.**



***English Translation***

Web Site: [www.hepco-becker.de](http://www.hepco-becker.de)

**HB-650.493 0002**

**Side Frame set**

**YAMAHA XVS650 Dragstar**

***"Please read in conjunction with the  
factory instructions & illustrations  
supplied!"***

**NB: If you feel that you do not have the necessary skills or  
tools to fit this kit we recommend you consult your local dealer!  
If you are unsure, please contact us!**

**The kit covers the following parts:**

1 Pannier Frame Left

1 Reinforcing Strut (cross brace)

2 Socket-head screws M8 x 50

8 Washers □8.4 mm

6 Self locking nuts M6

1 Pannier Frame Right

2 Socket-head screws M8 x 20

6 Hex-head screws M6 x 20

8 Washers □6.4 mm

**Assembling instructions:**

**Dismantle the following parts:**

The side chrome bars (for indicator disassembly), the rear turn signals, tail light (plug connectors behind the taillight), left-hand home (helmet?) lock (it is not longer fitted with the case assembly).

**Assembly of the luggage frames:**

In front: at the upper screw connections of the pillion foot peg mount with the socket-head cap screws M 8 x 20 together with washers.

**Above:** The rear connections are made at the side chrome bars with the socket-head cap screws M 8 x 50. If a Sissybar or a rear rack is **NOT** being installed at the same time, then fit spacers between the pannier frames and bodywork. As spacers use (2 off) the supplied washers □,8.4.

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**For more information of this or any other product please contact on:**

**LANDLINE: +61 7 3139 0387 or**

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**Assembly of the Reinforcing Strut (cross brace):**

The brace is connected at the small lateral latches of the pannier frames as seen in driving direction with the hexagonal screws M 6 x 20 together with washers and self-locking nuts M 6. The position of the brace is located in such a way that it runs over the number plate support and can with this be bolted to this. To do this use supplied hexagonal screws M 6 x 20 together with washers and self-locking nuts M 6.

**Indicator mounting:**

The indicators are (re) mounted on the brackets on the end of the pannier frames. The cable will be run out under the wing as original together with and under the taillight.

**After installation check all connectors on tight fit!**

As a complement to the pannier rack we offer for the XVS 650 following parts:

600.404 & 611.404 Sissy bar without and with luggage rack  
650.493 0102 Luggage Rear Rack (mounts our top cases)  
501.412 Engine Guard  
Side Cases, Topcases and a lot of other accessories

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\*\*\* This is a machine translation; no guarantee is made of its accuracy.

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