

**Accessory installation is the responsibility of the customer.
Motorcycle Adventure Products and Hepco & Becker accept no
responsibility for matters arising from the use of these recommendations.**



English Translation

Web Site: www.hepco-becker.de

HB-650.633 0001

Side Frame set

BMW F650CS

***"Please read in conjunction with the
factory instructions & illustrations
supplied!"***

**NB: If you feel that you do not have the necessary skills or
tools to fit this kit we recommend you consult your local dealer!
If you are unsure, please contact us!**

The kit covers the following parts:

| | |
|--|--|
| 1 Pannier Frame Left | 6 self locking nuts M6 |
| 1 Pannier Frame Right | 2 self locking nuts M8 |
| 1 Reinforcing Strut (cross brace) | 2 washer's \square 5.4 mm |
| 2 Socket head cap-head screws 8 x 55 M | 8 washers \square 6.4 mm |
| 4 Socket head cap-head screws M 6 x 70 | 4 washers \square 8.4 mm |
| 2 Socket head cap-head screws M 6 x 18 | 2 Steel distances \square 12 x \square 8 x 20 mm |
| 2 Socket head cap-head screws M 5 x 25 | 2 Steel distances \square 12 x \square 8 x 25 mm |
| 4 Lens head screw M 6 x 16 | 4 Indicator cable a 15 cm (without plug) |
| 2 Socket head cap nut M 8 | 8 Crimp connector |

Assembling instructions:

NB: A Torx key T 30 is required for installation.

Preparatory work

Remove the rear turn signals.

Mounting front below (A)

Remove the foot peg mounting pins, bolts. They are replaced with socket head cap-head screws M 8 x 55 and with socket head cap nut M8. The lower arms of the side frames are now mounted onto the protruding ends of their threads. They are retained by additional washers & M8 self-locking nuts.

Mounting front upper (B)

The side frame mounts at the rear fender mount, on the outside with the addition of intermediate steel spacers \square 12 x \square 8 x 25 mm and secure with socket head cap-head screws M 6 x 70 together with washers. The original fittings bolts are not re-used.

**Hepco & Becker are distributed in Australia & New Zealand by Motorcycle
Adventure Products**

For more information of this or any other product please contact on:

LANDLINE: +61 7 3139 0387 or

E-MAIL: info@motorcycleadventure.com.au

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Mounting at the Rear Rack (C)

At the rear screw connection of the original rear rack, Remove the original screws as they are no longer required. The steel distances 12 x 8 x 20 mm are used as spacers between the frame & original rear rack and are secured with socket head cap-head screws M 6 x 70 together with washers.

Fixing the Reinforcing Strut – Cross Brace (D)

This is bolted along with the license plate with the socket head cap-head screws M 5 x 25 together with washers. At the pannier frames the reinforcing strut is connected with socket-head cap screws M 6 x 18 together with washers and self-locking nuts.

Fixing the indicators (E)

The indicators are relocated to the top rear of the pannier frames (to clear the cases when fitted). They are secured with the Original screws and nuts. The connection cable and crimp connectors are to be used to extend the cables to the new location.

The additional screws M 6 x 16, washers Ø 6.4 mm and self locking nuts M 6 (F) in the kit are intended for the attachment of the case lock adapters (supplied with cases) to the frames.

After installation check all connectors on tight fit!

Please note our service information attached.

Our

Our other accessories for the F650CS include

650.633 01 09 Luggage rack silver (mounts our top cases)

650.9140009 Engine Guard silver

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