

**Accessory installation is the responsibility of the customer.  
Motorcycle Adventure Products and Hepco & Becker accept no  
responsibility for matters arising from the use of these recommendations.**



***English Translation***

Web Site: [www.hepco-becker.de](http://www.hepco-becker.de)

**HB-650.637.0101/9  
Rear Rack  
BMW R 1200 GS**

**NB1:**

**Please read in conjunction with the factory illustrations  
supplied with the original (German) instructions!**

**NB2:**

**If you feel that you do not have the necessary skills or tools to  
fit this kit we recommend you consult your local dealer!  
If you are unsure on any matter, please contact us!**

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**The kit covers the following parts:**

- 1 Rear Rack
- 2 socket head screws M 6 x 25
- 2 socket head screws M 6 x 18
- 2 washers Ø 6.4mm
- 1 template

## **ASSEMBLY INSTRUCTIONS**

Preparing work

The driver and passenger seat are removed.

**NB: LATE MODELS of GS may not need the following step! "2"  
(below) BMW changed their design and increased clearance on  
the rear of seat molding to rear mount racks! If OK go to "3"!**

### **2. Filing out of early model rear molding**

the following parts are to be dismantled

Rear Rack **A**

Rear Rack Molding **B**

Rear Rack Molding End Section (above tail light) **C**

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**For more information of this or any other product please contact on:**

**LANDLINE: +61 7 3139 0387 or**

**E-MAIL: [info@motorcycleadventure.com.au](mailto:info@motorcycleadventure.com.au)**

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Turn the Rear top molding over. Working with the help of a rat tail file and the template, enlarge the two bolt recesses from the "Molding End" in accordance with the enclosed design.

**Note:** Make sure when filing the rear molding that you do not square or edge the corners. Else there is a danger of fracture by notch effect!

## **2. Assembly of the Rear Rack**

The Rear Rack is fitted from the rear.

## **3. Attachment in front A**

Using the existing holes in the OEM rear rack, come from underneath and connect the new rear rack (at its front) with the socket-head cap screws M 6 x 25 and washers.

## **Attachment at the rear B**

Connect the lower mounts of our rear rack using the threaded holes in the frame (either side of tail light) with the socket-head cap screws M 6 x 18.

**Check all screw connections after the assembly for tightness!**

**Please read and consider our attached service information**

\*\*\* This is a machine translation; no guarantee is made of its accuracy.

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