

Accessory installation is the responsibility of the customer.
Motorcycle Adventure Products and Hepco & Becker accept no
responsibility for matters arising from the use of these recommendations.



English Translation

Web Site: www.hepco-becker.de

HB- 650.3501
Koffertrager / Pannier Frames
SUZUKI DL 650 V-Strom

*"Please read in conjunction with the
factory instructions & illustrations
supplied!"*

NB1:

**Please read in conjunction with the factory illustrations
supplied with the original (German) instructions !**

**NB2: If you feel that you do not have the necessary skills or
tools to fit this kit we recommend you consult your local dealer!
If you are unsure, please contact us!**

**NB3: When fitting any spacers always measure them and
ensure you are using the right one in the right location!**

**NB4: Where original screws are removed and thread lock
compounds were used in their location, we recommend that
you consider use of similar compounds when refitting.**

The kit covers the following parts:

1 luggage carrier (left)	1 luggage carrier (right)
1 attachment handle	1 reinforcement handle
2 socket-head cap screws M 8 x 45	16 washers 8.4 mm
6 truss head screws M 8 x 25	2 truss head screws M 8 x 80
4 self-locking nuts M 8	4 self-locking nuts M 6
4 washers 6.4 mm	4 truss head screws M 6 x 20
4 karosseriescheiben Æ 8.4 x Æ 24 x 2 mm	2 aluminum distances Æ 15 x Æ 9 x 7.5 mm
1 turn signal retainer	2 flange head screws M 8 x 20
2 Self Locking Nuts M 8	

**Hepco & Becker are distributed in Australia & New Zealand by Motorcycle
Adventure Products**

For more information of this or any other product please contact on:

LANDLINE: +61 7 3139 0387 or

E-MAIL: info@motorcycleadventure.com.au

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Assembling instructions

If Journey or Junior panniers are to be used on the luggage carrier, the rear turn signals remain in the original position. For other panniers they may relocation allowed for in the kit.

Preparatory work

Both the seat and original luggage rack are to be removed. On the original luggage rack, a value of 2.5 mm must be sanded off, (see sketch) on the lower surface of the rear mounting connection. (Else you will have difficulty in aligning when refitting the rear OEM rack with the new pannier frame mounts underneath)

Turn signal assembly

If the rear turn signals cannot remain in the original position, then the following must now take place. The turn signals are to be dismantled. Loosen and raise the plastic lining and disconnect the turn signal cables. The original turn signal mounting locations are locked with the flange head screws M 8 x 20 together with Tensilockmuttern M 8.

Fit the new turn signal retainer to the attachment handle (upper cross brace - see illustration). Use the truss head screws M 8 x 16 for this, together with washers. Then re-attach the turn signals and re-install the plastic lining.

Assembly of the attachment handle (A)

This is installed in such a way that the centric lugs show forward. Between lugs and frameworks an aluminum spacer is placed in each location $\text{Æ } 15 \times \text{Æ } 9 \times 7.5 \text{ mm}$ as spacer and then re-fit over it, the original luggage bridge (rack) with the socket-head cap screws M 8 x 45 together with washers.

Assembly of the luggage carriers (pannier frames) Front Lower (B):

Bolt frames on the outside at the locations underneath the pillion foot rests, using the truss head screws M 8 x 25 together with washers and self-locking nuts.

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Front Upper (C):

Bolt frames on the outside of the rear mount connections of the pillion foot rest bracket, . Use for this the truss head screws M 8 x 80 together with washers. The original screws are no longer used.

Rear Upper (D):

Connect the frames to the upper attachment handle already installed using the truss head screws M 8 x 25 together with washers and self-locking nuts

Assembly of the reinforcement handle (E)

It runs outside over the fender above the number plate mount. It is installed laterally behind the latch mount plates of the luggage carriers (in driving direction seen before it) with the truss head screws M 6 x 20 together with washers and self-locking nuts.

Turn signal

If the turn signals needed shifting, then the cables are to be attached as follows:
(From) The turn signal cables laterally at the taillight inward lead. The leads (wires) are to be loosened so that up to the turn signal cables reach the required length.

Control all screw connections after the assembly for tightness! Please consider the enclosed service information.

*** This is a machine translation; no guarantee is made of its accuracy.

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