

Accessory installation is the responsibility of the customer.
Motorcycle Adventure Products and Hepco & Becker accept no
responsibility for matters arising from the use of these recommendations.



English Translation

Web Site: www.hepco-becker.de

HB- 650.368
Koffertrager / Pannier Frames
SUZUKI DL 1000 V-Strom

*"Please read in conjunction with the
factory instructions & illustrations
supplied!"*

NB1:

**Please read in conjunction with the factory illustrations
supplied with the original (German) instructions !**

**NB2: If you feel that you do not have the necessary skills or
tools to fit this kit we recommend you consult your local dealer!
If you are unsure, please contact us!**

**NB3: When fitting any spacers always measure them and
ensure you are using the right one in the right location!**

**NB4: Fit all parts together 'finger tight' to ensure alignment
before tightening.**

**NB4: Where original screws are removed and thread lock
compounds were used in their location, we recommend that
you consider use of similar compounds when refitting.**

The kit contains the following parts:

1 luggage carrier (left)	6 self-locking nuts M 8
1 luggage carrier (right)	4 self-locking nuts M 6
1 attachment handle	16 washers 8.4 mm
1 reinforcement bow	4 washers 6.4 mm
2 socket-head cap screws M 8 x 45	4 body disks Æ 8.4 x Æ 24 x 2 mm
1 socket-head cap screw M 8 x 55	1 aluminum distance Æ 15 x Æ 9 x 25mm
1 socket-head cap screw M 8 x 70	1 aluminum distance Æ 15 x Æ 9 x 40mm
6 truss head screws M 8 x 25	2 aluminum distance Æ 15 x Æ 9 x 10mm
4 truss head screws M 6 x 20	

**Hepco & Becker are distributed in Australia & New Zealand by Motorcycle
Adventure Products**

For more information of this or any other product please contact on:

LANDLINE: +61 7 3139 0387 or

E-MAIL: info@motorcycleadventure.com.au

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Assembling instructions

The rear turn signals remain in the original position.

Preparatory work

Both the seat and original luggage rack are to be removed. On the original luggage rack, a value of 2.5 mm must be removed, (see sketch 'skizze') on the lower surface of the rear mounting connection. (NB: It is the small lip (ring) not the main boss section at "A-A", else you will have difficulty in aligning when refitting the rear OEM rack with the new pannier frame attachment handle which mounts underneath at this rear location)

The front mountings (screw connection) of the original alloy luggage rack, uses the original screws. But, as spacers in each case two body disks $\text{Æ } 8.4 \times \text{Æ } 24 \times 2 \text{ mm}$ are put underneath the rack at the front.

Assembly of the attachment handle (A)

This is installed in such a way that the centric lugs face forward. Between those lugs and the framework in each case an aluminum distance $\text{Æ } 15 \times \text{Æ } 9 \times 10 \text{ mm}$ is used as a spacer. The original luggage rack is then re-fitted and over the attachment handle and fastened using the socket-head cap screws M 8 x 45 and washers.

Assembly of the luggage carriers (pannier frames)

Front Lower (B):

Bolt frames on the inside at the highest drilled locations on the pillion foot rests, using the truss head screws M 8 x 25 together with washers and self-locking nuts.

Rear Upper (C):

The rear of the side frame bolts to the attachment handle (installed before) using the truss head screws M 8 x 25 together with washers and self-locking nuts,.

Front Upper (D):

The frames mount on the outside of the rear connections of the pillion foot rest bracket using spacers. The aluminum spacer $\text{Æ } 15 \times \text{Æ } 9 \times 25 \text{ mm}$ and the socket-head cap screw M 8 x 55 mm and washer are used on the left hand side, whilst aluminum spacer $\text{Æ } 15 \times \text{Æ } 9 \times 40 \text{ mm}$ with the socket-head cap screw M 8 x 70 mm and washer are on the right.

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Assembly of the reinforcement bow (E)

It runs between the taillight and the number plate mount. It is installed laterally behind the latch mount plates of the luggage carriers (in driving direction seen before it) with the truss head screws M 6 x 25 together with washers and self-locking nuts.

The truss head screws M 6 x 16 together with washers and self-locking nuts are intended for the attachment of the luggage lock adapters (these are supplied with the cases).

**Control all screw connections after the assembly for
tightness! Please consider the enclosed service
information.**

*** This is a machine translation; no guarantee is made of its accuracy.

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